## We claim:

- 1. An aqueous synfuel composition for use as an additive to combustible materials to facilitate complete combustion, said aqueous composition comprising 1.0% weight of polyvinyl alcohol, 10.0 to 35% by weight of a hydrocarbon wax and the balance of water, wherein all weight percentages are based on the total weight of the composition.
- 2. An aqueous synfuel composition as claimed in claim 1 which is in the form of an emulsion.
- 3. An aqueous synfuel composition as claimed in claim 1 wherein the hydrocarbon wax is selected from the group consisting of paraffin wax, slack wax, microcrystalline wax, olefinic wax-like materials and mixtures thereof.
- 4. An aqueous synfuel composition as claimed in claim 1 which comprises 2 to 5% by weight of polyvinyl alcohol, 15 to 30% weight of a hydrocarbon wax, 0 to 0.5% of a biocide and the balance of water.
- 5. An aqueous synfuel composition as claimed in claim 4 which comprises 2 to 4.5% by weight of polyvinyl alcohol, 16 to 26% by weight of a hydrocarbon wax, 0 to 0.10% by weight of a biocide and the balance of water.

- 6. An aqueous composition as claimed in claim 5 which further comprises 1.0% to 10.0% by weight of one or more filler materials, based on the total weight of the composition.
- 7. The method of assisting complete combustion of a material, said method comprising the step of applying to the material, a film of aqueous composition which comprises 1.0 to 10.0% by weight of polyvinyl alcohol, 10.0 to 35.0% by weight of a hydrocarbon wax, and the balance of water, wherein all weight percentages are based on the total weight of the composition.
- 8 A method as claimed in claim 7 wherein said composition is in the form of an emulsion.
- 9 A method as claimed in claim 7 wherein said composition also includes 1.0 to 10.0 % by weight of a filler material, based on the total weight of the composition.
- A method as claimed in claim 7 whereir said composition comprises 2 to 4.5% by weight of polyvinyl alcohol, 16 to 26% by weight of a hydrocarbon wax, 0 to 0.505 by weight of a biocide, and the balance of water.
- 11 A method as claimed in claim 7 wherein the composition is applied by means of spraying on the material.

- 12. A method as claimed in claim 7 wherein the material is coal.
- 13. A method as claimed in claim 7 wherein said method complies with the Federal Air Quality Regulations.
- 14. The aqueous synfuel composition as in claim 1 and including a percentage of polyvinyl acetate in said composition.
- 15. The aqueous synfuel composition of claim 14 wherein said percentage of polyvinyl acetate is 10%.
- 16. The aqueous synfuel composition of claim 1 and including raw coal added to said composition
- 17 The composition of claim 16 and including polyvinyl acetate.
- 18. The composition of claim 17 wherein the percentage of polyvinyl acetate is 10%.
- The composition of claim 16 wherein the range of polyvinyl acetate is from 0% to 20%.
- 20. The composition of claim 16 wherein said coal is high density coal.
- 21. A synfuel composition for use as an additive to combustible materials to facilitate complete combustion, said composition including a hydrocarbon wax, a second wax and water.
- 22. A synfuel composition as in claim 21 and including titanium dioxide.
- 23. A synfuel composition as in claim 22 wherein the hydrocarbon wax is selected

- from the group consisting of paraffin wax, slack wax, microcrystalline wax, olefinic wax-like materials and mixtures thereof
- 24. A synfuel composition as in claim 221 where said hydrocarbon wax is paraffin wax with paraffin oil.
- 25. A composition as in claim 24 wherein the other wax is stearic acid.
- 26. A composition as in claim 21 and including ammonia.
- 27. A composition as in claim 21 and including 2.0% of the other wax.
- A composition as in claim 21 and including 46% of paraffin wax.
- A composition as in claim 21 and including 4.5% of titanium dioxide.
- 30. A synfuel composition for use as a combustible fuel additive to enhance complete combustion, said composition consisting of the following:

Slack Wax	46.3%
Other wax	2.0%
Ammonia	0.2%
Titanium Dioxide	4.5%
Water	47.0%

- 31. A composite as in claim 30 wherein said other wax is Steaeric acid.
- 32. A composition as in claim 30 wherein said hydrocarbon wax is paraffin wax.
- 34. The method of assisting complete combustion of a material, said method comprising the step of applying to the material a composition which includes a hydrocarbon wax, a second wax, ammonia and water.
- 35. The metho <sup>4</sup> of claim 34 wherein said second wax is Stearic acid.
- The method of claim 34 wherein said composition includes titanium dioxide.
- 37. The method of claim 34 and including a base for ph adjustment.
- 38. The method of claim 37 wherein said base is Potassium hydroxide.

- 39. The method of claim 37 wherein said base is Sodium hydroxide.
- The method of claim 34 wherein the range of the wax is from one half of one percent to seventy percent by weight.
- 41. An additive for enhancing the combustion of coal, said additive comprising the following composition by weight.

Wax	½% to 70%
Base for ph adjustment	0.2%
Water	30% to 99%

- 42. An additive as in claim 41 and including titanium dioxide.
- 43 An additive as in claim 41 wherein said wax includes a paraffin wax.
- 44. An additive as in claim 41 wherein said wax includes stearic acid.